



# ASSEMBLY AND TEST INSTRUCTION

<b>SERIES:</b>	ALL WATTS WATER TECHNOLOGIES DOMESTIC MASTER CARTONS	<b>ATI No.</b>	M.75.A1	<b>REV.:</b>	11
<b>SIZE(S):</b>	N/A	<b>EDP NO.</b>	5003384	<b>PAGE:</b>	1 OF 7
<b>MODELS:</b>	N/A	<b>SUPERSEDES:</b> REV. 10 OF 08-09-2011			

REV.	ALTERATIONS	ALERT	DATE	BY	ENG.	Q/A
11	UPDATED WEBSITE FROM WATTSWATER.COM, PAGE 5	13W18393	05-10-13	MJW	MLM	DJO

## **MASTER CARTON LOGO ARTWORK, DOMESTIC SUPPLIERS**

### **NOTES:**

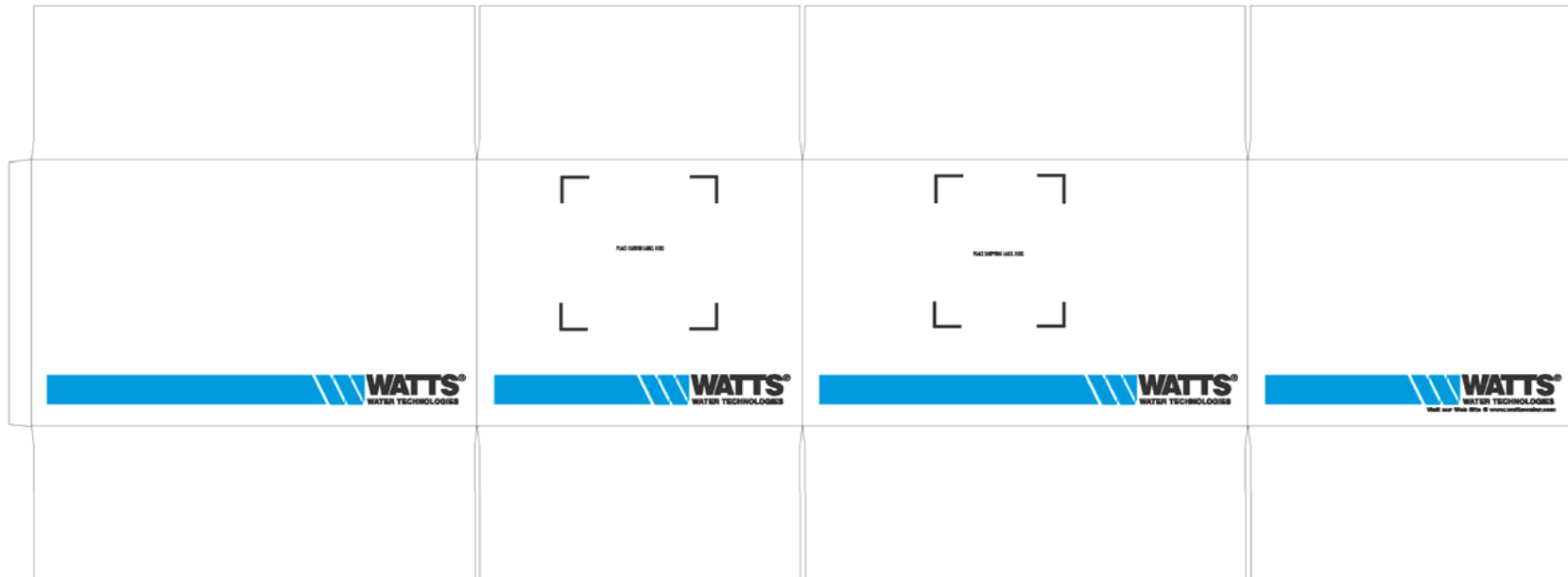
- **IMPORTANT: Do not recreate the Watts Water Technologies Logo. Contact Watts Water Technologies MARCOM Dept. for actual artwork files to be used.**
- This is the “Tony Arthur Blue Ribbon Logo” (designed by Rand-Whitney) to be used on all new and existing Watts Water Technologies master cartons.
- For import (off shore) supplier master carton logo artwork refer to ATI M.75.A3 (EDP# 5003397).
- For carton label creation information contact Watts Water Technologies Marketing Communications Group.
- The artwork on this ATI is for reference only and is not to be used as acceptance criteria for inspection.
- Dimensions shown in inches (millimeters shown in brackets [ ] ).
- This artwork will vary with each carton based on the cartons size and configuration. The following pages provide an outline for the creation of the artwork, however some items shown may need to be omitted or resized. Final artwork approval for all cartons is at the discretion of Watts Water Technologies Marketing Communications Group.
- For engineering reference only, ATI artwork saved as “5003384\_ARTWORK” in the “ACTIVE ATI” directory.



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<b>SIZE(S):</b>	N/A	<b>EDP NO.</b>	5003384	<b>PAGE: 2 OF 7</b>
<b>MODELS:</b>	N/A	<b>SUPERSEDES:</b>	REV. 10 OF 08-09-2011	

## COLOR SPECIFICATIONS



### **COLORS:**

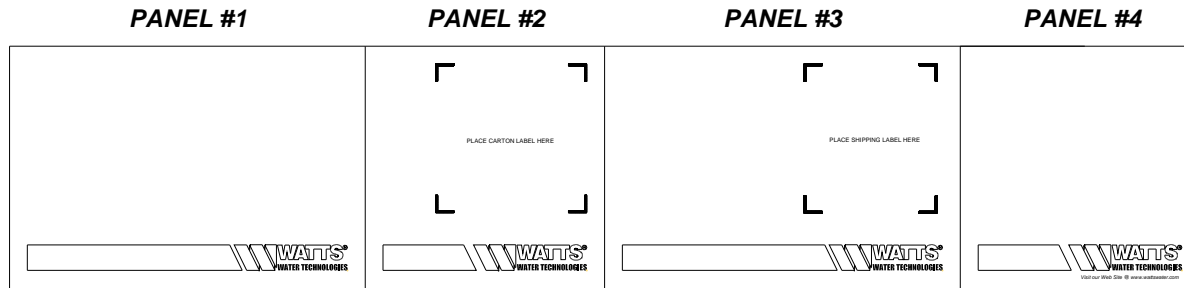
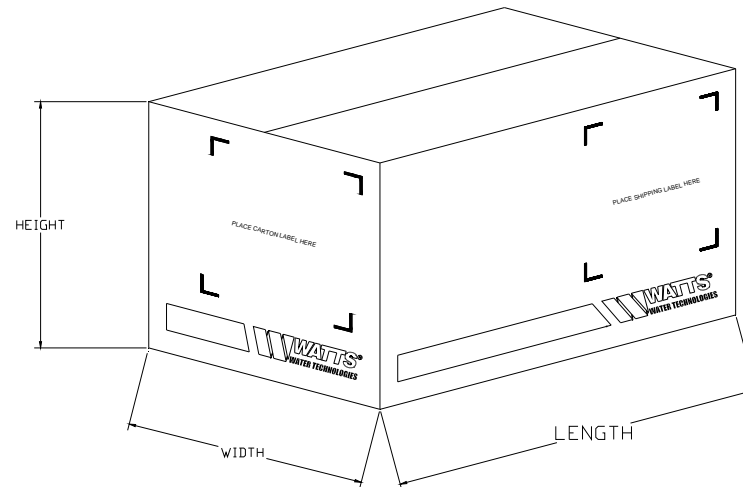
ALL BLUE BARS AND W'S TO BE PRINTED IN PROCESS BLUE INK WHEN PRINTING DIRECTLY ON BROWN CORRUGATED AS SHOWN ON THIS PAGE (PMS 300 BLUE INK MUST BE USED IF PRINTING ON A WHITE BACKGROUND I.E.; WHITE CLAY COATED MATERIAL). ALL OTHER PRINTING (TEXT OR GRAPHIC) TO BE PROCESS BLACK AS SHOWN ON THIS PAGE.

WATTS WATER TECHNOLOGIES EDP NUMBER, DESCRIPTION AND CARTON SUPPLIERS CERTIFICATION TO BE STAMPED ON BOTTOM PANEL THAT WILL BE EXPOSED AFTER CARTON IS CLOSED.

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<b>MODELS:</b>	N/A	<b>SUPERSEDES:</b>	REV. 10 OF 08-09-2011	

## LAYOUT SPECIFICATIONS

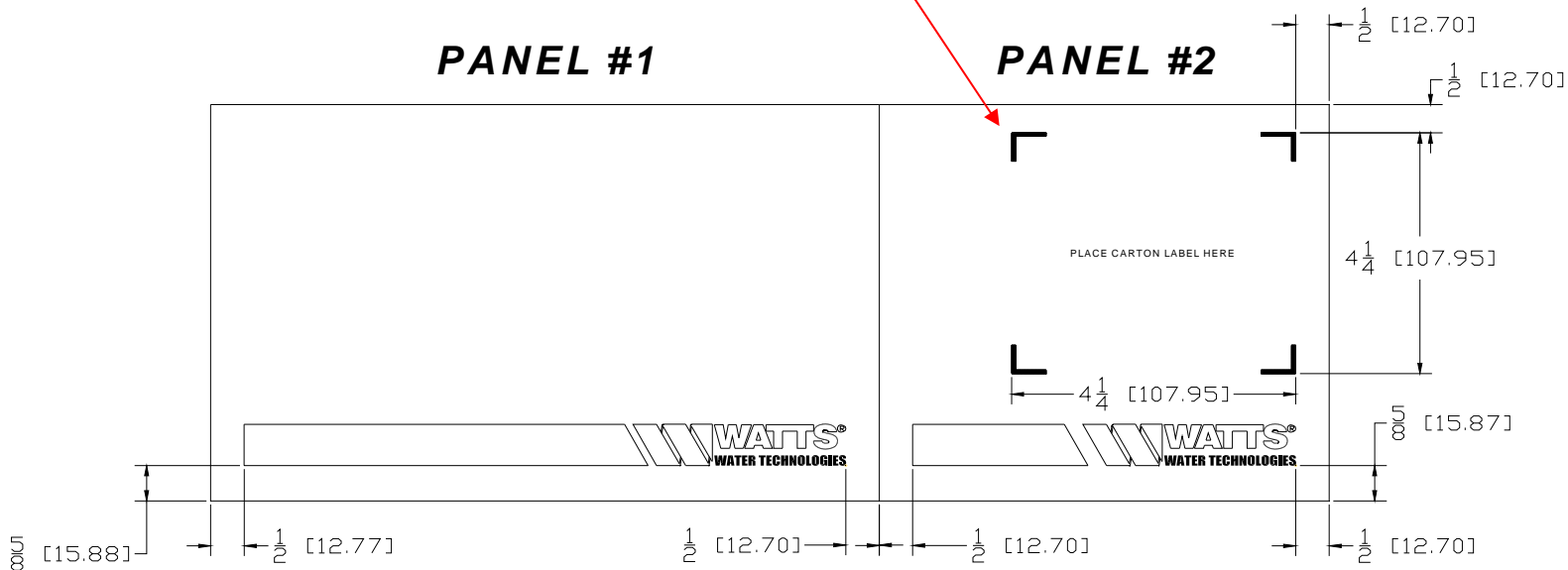


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<b>MODELS:</b>	N/A	<b>SUPERSEDES:</b>	REV. 10 OF 08-09-2011	

○ LAYOUT SPECIFICATIONS CONTINUED, ARTWORK DIMENSIONS PANEL #1 & 2:

“PLACE CARTON LABEL HERE” AND 1/16” [1.59] THICK LINES TO BE PRINTED AS SHOWN ON PANEL #2. LOCATION TO BE USED FOR WATTS WATER TECHNOLOGIES MASTER CARTON LABEL ONLY



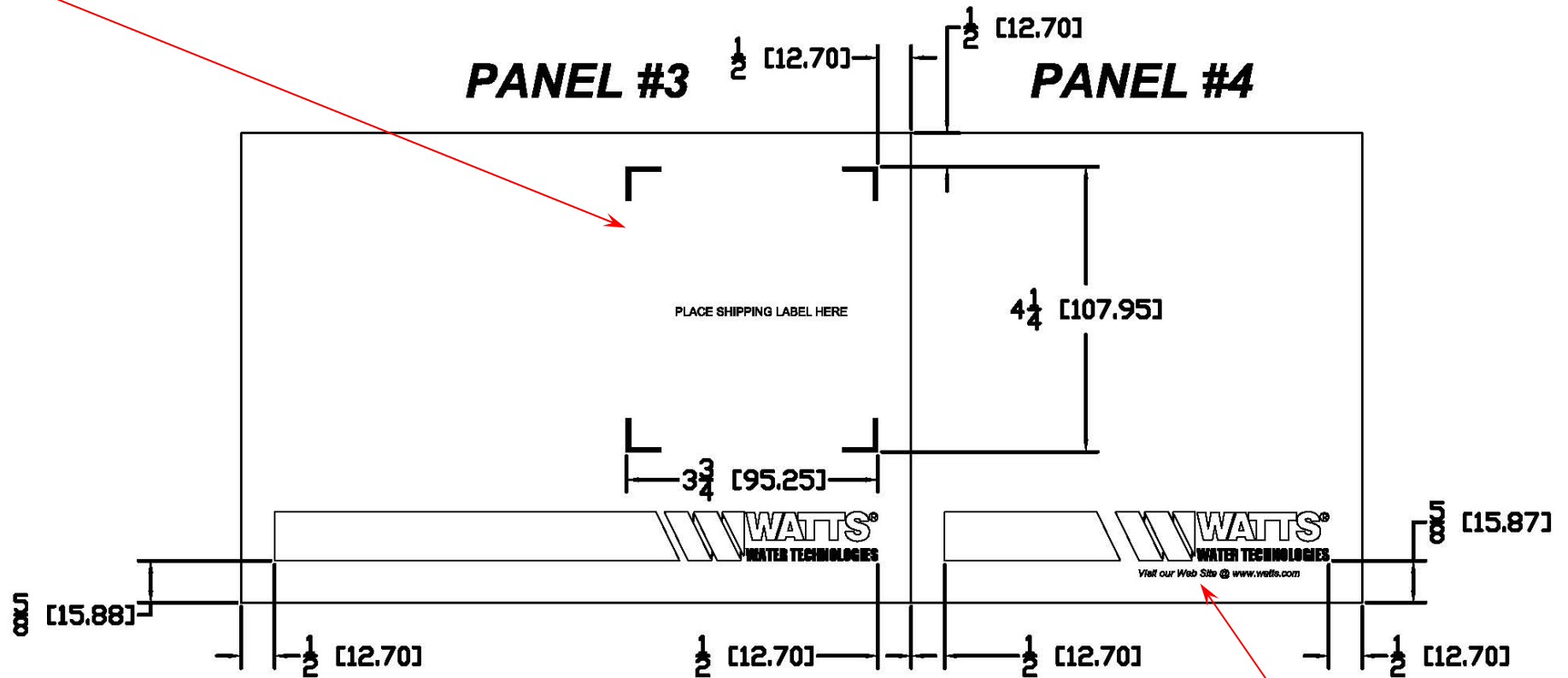
WATTS WATER TECHNOLOGIES LOGO AND BLUE BAR TO BE PRINTED AS SHOWN.

# ASSEMBLY AND TEST INSTRUCTION

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SIZE(S):	N/A	EDP NO.	5003384	PAGE: 5 OF 7
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○ LAYOUT SPECIFICATIONS CONTINUED, ARTWORK DIMENSIONS PANEL #3 & 4

“PLACE SHIPPING LABEL HERE” AND 1/16” [1.59] THICK LINES TO BE PRINTED AS SHOWN ON PANEL #3. LOCATION TO BE USED FOR WATTS WATER TECHNOLOGIES SHIPPING LABEL ONLY, NOT FOR SUPPLIER USE.



WATTS WATER TECHNOLOGIES LOGO AND BLUE BAR TO BE PRINTED AS SHOWN.

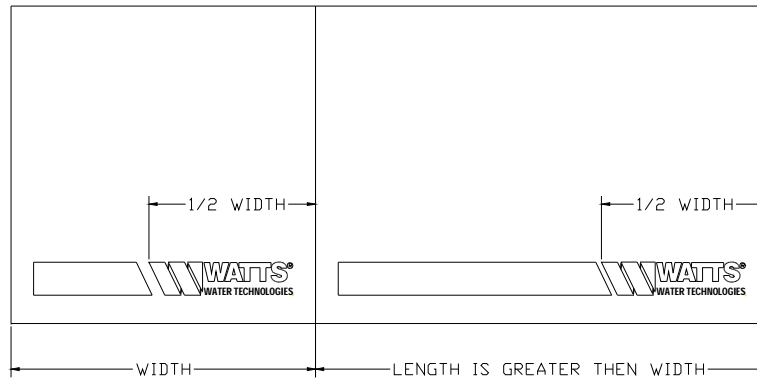
“Visit our Web Site @ [www.watts.com](http://www.watts.com)” <sup>(11)</sup> TO BE PRINTED APPROXIMATELY 1/8” [3.2] BELOW WATTS WATER TECHNOLOGIES LOGO ON PANEL #4 AS SHOWN. SIZE PROPORTIONAL TO LOGO AS SHOWN.

# ASSEMBLY AND TEST INSTRUCTION

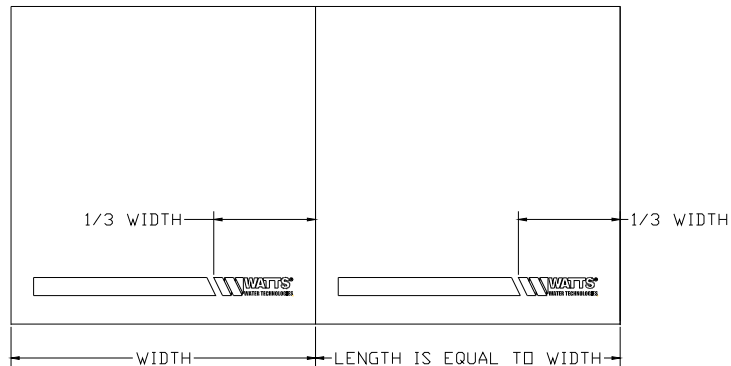
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LAYOUT SPECIFICATIONS CONTINUED, WATTS WATER TECHNOLOGIES LOGO

## RECTANGULAR BOX



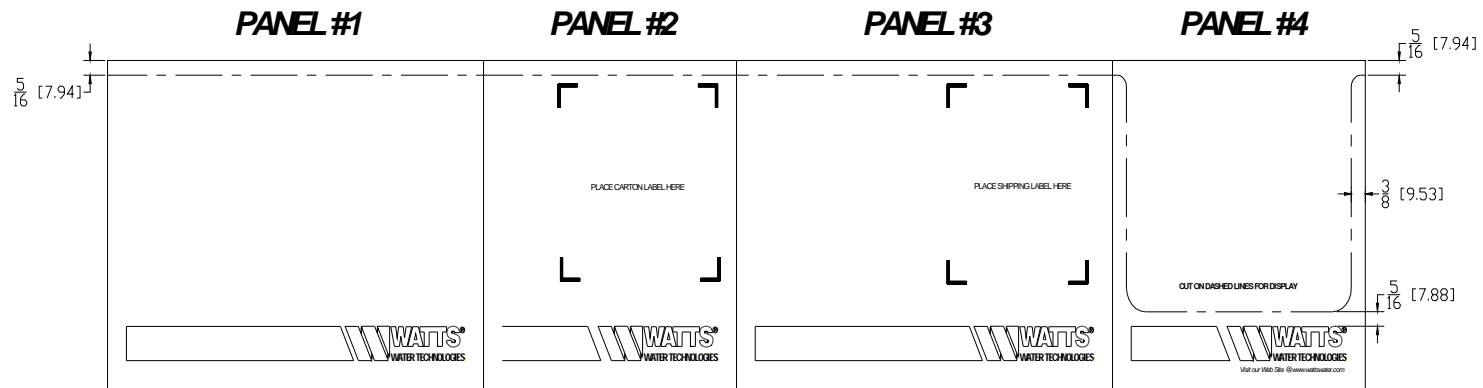
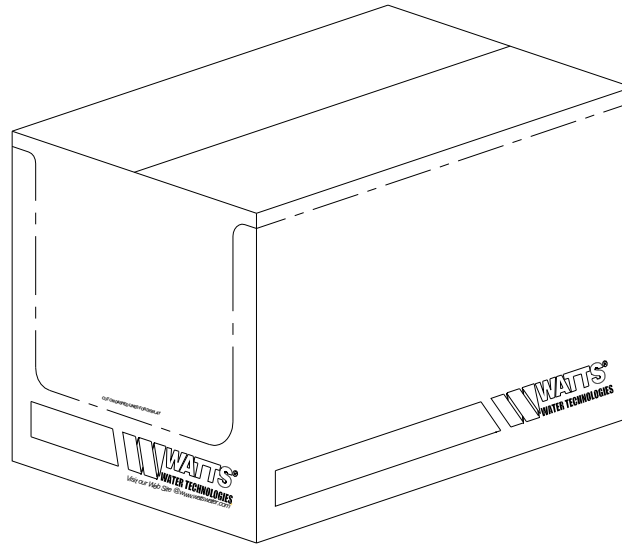
## SQUARE BOX



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**CUT CASE (UNPERFORATED) OPTION:**



SAME AS STANDARD CARTON EXCEPT DASHED CUT LINE AND TEXT “**CUT ON DASHED LINES FOR DISPLAY**” TO BE PRINTED IN BLACK AS SHOWN.